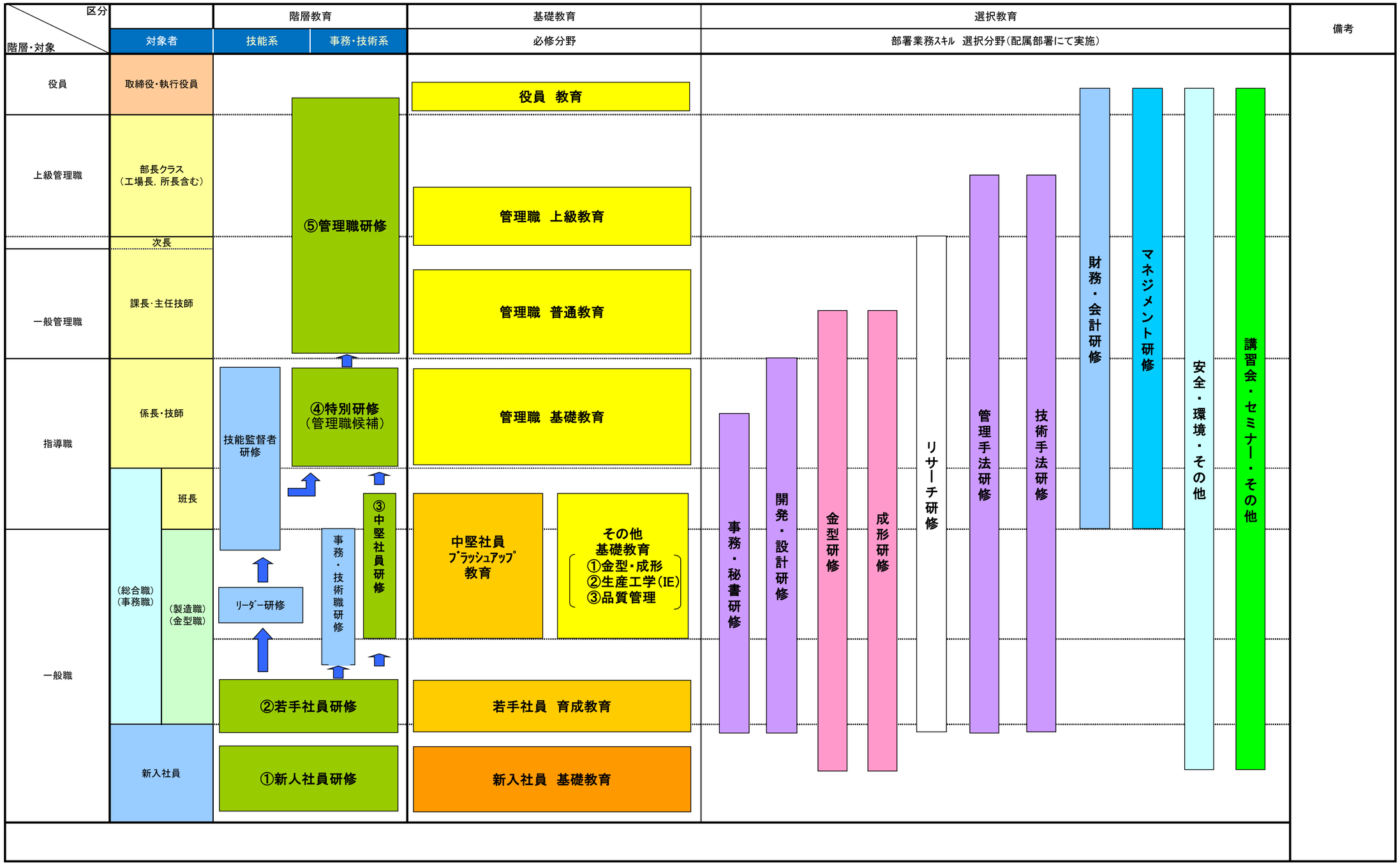三　光　合　成　（株）　教　育　体　系・概　念